

Hot Rolled Sheet - 106" Mill

Drawing Steel

SAE 1006/1008

| Grades: ASTM A1011 DS Type A, B SAE J403 1006, 1008 ASTM A1018 DS Type A,B | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.074 (1.9) | 0.500 (12.7) |
| 36 (915) | 0.074 (1.9) | 0.500 (12.7) |
| 48 (1220) | 0.076 (1.93) | 0.500 (12.7) |
| 60 (1524) | 0.095 (2.4) | 0.500 (12.7) |
| 72 (1830) | 0.114 (2.9) | 0.500 (12.7) |
| 84 (2134) | 0.133 (3.4) | 0.500 (12.7) |
| 96 (2440) | 0.152 (3.8) | 0.500 (12.7) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.074 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |



Notes: ** ASTM A568 and/or A635
 ** Available on processed coil with 180 NT minimum order quantity.
 *** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

Commercial Steel

SAE 1006/1008

| Grades: ASTM A1011 CS Type A, B, C, SAE J403 1006, 1008 ASTM A1018 CS Type A, B SAE J2329 HR1 | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | | Nominal Gauge |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.059 (1.5) | 0.500 (12.7) |
| 36 (915) | 0.059 (1.5) | 0.500 (12.7) |
| 48 (1220) | 0.059 (1.5) | 0.500 (12.7) |
| 60 (1524) | 0.074 (1.9) | 0.500 (12.7) |
| 72 (1830) | 0.089 (2.3) | 0.500 (12.7) |
| 84 (2134) | 0.104 (2.6) | 0.500 (12.7) |
| 96 (2440) | 0.118 (3.0) | 0.500 (12.7) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.059 - 0.75 | 3/4 ASTM Supplemental Tolerance * | +0.007 / -0.00 |
| 0.076 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: ** ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

SAE 1010/1017

| Grades: SAE J403 1010, 1012, 1015, 1016, 1017 ASTM A1018 GR 1010, 1012, 1015, 1016, 1017 | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | | Nominal Gauge |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.070 (1.8) | 0.500 (12.7) |
| 36 (915) | 0.070 (1.8) | 0.500 (12.7) |
| 48 (1220) | 0.070 (1.8) | 0.500 (12.7) |
| 60 (1524) | 0.075 (1.9) | 0.500 (12.7) |
| 72 (1830) | 0.090 (2.3) | 0.500 (12.7) |
| 84 (2134) | 0.105 (2.7) | 0.500 (12.7) |
| 96 (2440) | 0.120 (3.0) | 0.500 (12.7) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.070 - 0.75 | 3/4 ASTM Supplemental Tolerance * | +0.007 / -0.00 |
| 0.076 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

Commercial Steel

SAE 1018/1022

| Grades: SAE J403 1018, 1020, 1021, 1022 | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.500 (12.7) |
| 36 (915) | 0.075 (1.9) | 0.500 (12.7) |
| 48 (1220) | 0.077 (2.0) | 0.500 (12.7) |
| 60 (1524) | 0.097 (2.5) | 0.500 (12.7) |
| 72 (1830) | 0.116 (2.9) | 0.375 (9.5) |
| 84 (2134) | 0.147 (3.73) | 0.375 (9.5) |
| 96 (2440) | 0.168 (4.27) | 0.375 (9.5) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.070 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.008 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.009/-0.000

SAE 1025/1035

| Grades: SAE J403 1025, 1026, 1030, 1035 | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.400 (10.2) |
| 36 (915) | 0.075 (1.9) | 0.400 (10.2) |
| 48 (1220) | 0.087 (2.2) | 0.400 (10.2) |
| 60 (1524) | 0.109 (2.8) | 0.400 (10.2) |
| 72 (1830) | 0.131 (3.3) | 0.313 (8.0) |
| 84 (2134) | 0.165 (4.2) | 0.313 (8.0) |
| 96 (2440) | 0.188 (4.8) | 0.313 (8.0) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.009 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

Structural Quality Steel

30-40 Ksi (210-280 MPa)

| Grades: CSA G40.21 38W ASTM A1011 SS Grade 36 Type 2, Grade 40 ASTM A1018 SS Grade 36 Type 2 | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.500 (12.7) |
| 36 (915) | 0.075 (1.9) | 0.500 (12.7) |
| 48 (1220) | 0.077 (2.0) | 0.500 (12.7) |
| 60 (1524) | 0.097 (2.5) | 0.500 (12.7) |
| 72 (1830) | 0.116 (2.9) | 0.500 (12.7) |
| 84 (2134) | 0.147 (3.73) | 0.500 (12.7) |
| 96 (2440) | 0.168 (4.27) | 0.500 (12.7) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.008 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.009/-0.000

45-50 Ksi (315-350 MPa)

| Grades: ASTM A1011 HSLAS Grade 50 Class 1, Grade 45 Class 1 SAE J1392 050YHK ASTM A1018 HSLAS Grade 50 Class 1 CSA G40.21 44W, 50W | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.500 (12.7) |
| 36 (915) | 0.075 (1.9) | 0.500 (12.7) |
| 48 (1220) | 0.087 (2.2) | 0.500 (12.7) |
| 60 (1524) | 0.109 (2.8) | 0.500 (12.7) |
| 72 (1830) | 0.131 (3.3) | 0.500 (12.7) |
| 84 (2134) | 0.163 (4.14) | 0.500 (12.7) |
| 96 (2440) | 0.186 (4.72) | 0.500 (12.7) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.009 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental ▲ |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

▲ 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.000

Structural Quality Steel

55-60 Ksi (385-420 MPa)

| Grades: ASTM A1011 HSLAS Grade 55 Class 1 | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.090 (2.3) | 0.220 (5.6) |
| 36 (915) | 0.090 (2.3) | 0.220 (5.6) |
| 48 (1220) | 0.096 (2.4) | 0.220 (5.6) |
| 60 (1524) | 0.120 (3.0) | 0.220 (5.6) |
| 72 (1830) | 0.144 (3.6) | 0.220 (5.6) |
| 84 (2134) | 0.173 (3.6) | 0.220 (5.6) |
| 96 (2440) | 0.198 (3.6) | 0.220 (5.6) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.090 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.008 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental ▲ |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.00

▲ 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.000

HSLA Formable Steel

40 Ksi (280 MPa)

| Grades: SAE J1392 040XLK, 040XLF Algoform 35, 40 | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.250 (6.3) |
| 36 (915) | 0.075 (1.9) | 0.250 (6.3) |
| 48 (1220) | 0.077 (2.0) | 0.250 (6.3) |
| 60 (1524) | 0.097 (2.4) | 0.250 (6.3) |
| 72 (1830) | 0.116 (2.9) | 0.250 (6.3) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.008 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.009/-0.000

45 - 50 Ksi (315 - 350 MPa)

| Grades: ASTM A1011 HSLAS-F Grade 50 SAE J1392 045XLK, 050XLK, 050XLF ASTM A1018 HSLAS-F Grade 50 Algoform 45, 50 ASTM A1011 HSLAS Grade 50 Class 2 | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.250 (6.3) |
| 36 (915) | 0.075 (1.9) | 0.250 (6.3) |
| 48 (1220) | 0.087 (2.21) | 0.250 (6.3) |
| 60 (1524) | 0.109 (2.8) | 0.250 (6.3) |
| 72 (1830) | 0.136 (3.4) | 0.250 (6.3) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.009 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental*** |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

60 Ksi (420 MPa)

| Grades: ASTM A1011 HSLAS-F Grade 60 SAE J1392 060XLK, 060XLF Algoform 55, 60 ASTM A1011 Gr 55 Class 2 | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.100 (2.5) | 0.230 (5.8) |
| 36 (915) | 0.100 (2.5) | 0.230 (5.8) |
| 48 (1220) | 0.100 (2.5) | 0.230 (5.8) |
| 60 (1524) | 0.125 (3.2) | 0.230 (5.8) |
| 72 (1830) | 0.150 (3.8) | 0.230 (5.8) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.100 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.010 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental*** |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.000

*For 70 Ksi and 80 Ksi see Hot Rolled – DSPC grades

Pressure Vessel Quality Steel

Grade A

| Grades: ASTM A414 Grade A ASME SA414 Grade A | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.059 (1.5) | 0.230 (5.84) |
| 36 (915) | 0.059 (1.5) | 0.230 (5.84) |
| 48 (1220) | 0.059 (1.5) | 0.230 (5.84) |
| 60 (1524) | 0.074 (1.9) | 0.230 (5.84) |
| 72 (1830) | 0.089 (2.3) | 0.230 (5.84) |
| 84 (2134) | 0.104 (2.6) | 0.230 (5.84) |
| 96 (2440) | 0.118 (3.0) | 0.230 (5.84) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.059 - 0.075 | 3/4 ASTM Supplemental Tolerance * | +0.007 / -0.00 |
| 0.076 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

** Available on processed coil with 180 NT minimum order quantity.

Grade C

| Grades: ASTM A414 Grade C ASME SA414 Grade C | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.070 (1.8) | 0.230 (5.84) |
| 36 (915) | 0.070 (1.8) | 0.230 (5.84) |
| 48 (1220) | 0.070 (1.8) | 0.230 (5.84) |
| 60 (1524) | 0.075 (1.9) | 0.230 (5.84) |
| 72 (1830) | 0.090 (2.3) | 0.230 (5.84) |
| 84 (2134) | 0.105 (2.7) | 0.230 (5.84) |
| 96 (2440) | 0.120 (3.0) | 0.230 (5.84) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.070 - 0.075 | 3/4 ASTM Supplemental Tolerance * | +0.007 / -0.00 |
| 0.076 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

** Available on processed coil with 180 NT minimum order quantity.

Grade G

| Grades: ASTM A414 Grade G ASME SA414 Grade G | | |
|--|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.250 (6.35) |
| 36 (915) | 0.075 (1.9) | 0.250 (6.35) |
| 48 (1220) | 0.087 (2.2) | 0.250 (6.35) |
| 60 (1524) | 0.100 (2.8) | 0.250 (6.35) |
| 72 (1830) | 0.131 (3.3) | 0.250 (6.35) |
| 84 (2134) | 0.165 (4.2) | 0.250 (6.35) |
| 96 (2440) | 0.188 (4.8) | 0.250 (6.35) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.009 / -0.00 |
| 0.121 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |

Notes: * ASTM A568 and/or A635

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

** Available on processed coil with 180 NT minimum order quantity.

Weathering Steel

Alloy Steel

| Grades: ASTM A606 Type 4 ASTM A242 ASTM A588 Grade B CSA G40.21 50A | | |
|---|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.075 (1.9) | 0.250 (6.3) |
| 36 (915) | 0.075 (1.9) | 0.250 (6.3) |
| 48 (1220) | 0.090 (2.3) | 0.250 (6.3) |
| 60 (1524) | 0.112 (2.9) | 0.250 (6.3) |
| 72 (1830) | 0.135 (3.4) | 0.250 (6.3) |
| 84 (2134) | 0.168 (4.3) | 0.250 (6.3) |
| 96 (2440) | 0.192 (4.9) | 0.250 (6.3) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.075 - 0.120 | 3/4 ASTM Supplemental Tolerance * | +0.010 / -0.00 |
| 0.121 - 0.200 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.200 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |

Notes: * Lesser 1/2 Supplemental ASTM (A568/A635) or stated tolerance.

** Available on processed coil with 100 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.011/-0.000

Euronorm

EN10025-2 • S235JR

| Grades: EN10025-2 S235JR | | |
|----------------------------|-----------------------------------|---------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.070 (1.8) | 0.236 (6.0) |
| 36 (915) | 0.070 (1.8) | 0.236 (6.0) |
| 48 (1220) | 0.070 (1.8) | 0.236 (6.0) |
| 60 (1524) | 0.075 (1.9) | 0.236 (6.0) |
| 72 (1830) | 0.090 (2.3) | 0.236 (6.0) |
| 84 (2134) | 0.105 (2.7) | 0.236 (6.0) |
| 96 (2440) | 0.120 (3.0) | 0.236 (6.0) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.070 - 0.075 | 3/4 ASTM Supplemental Tolerance * | +0.009 / -0.00 |
| 0.075 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.007/-0.000

EN10025-2 • S275JR

| Grades: EN10025-2 S275JR | | |
|----------------------------|-----------------------------------|-----------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.248 (6.3) | 0.500 (12.7) |
| 36 (915) | 0.248 (6.3) | 0.500 (12.7) |
| 48 (1220) | 0.248 (6.3) | 0.500 (12.7) |
| 60 (1524) | 0.248 (6.3) | 0.500 (12.7) |
| 72 (1830) | 0.248 (6.3) | 0.500 (12.7) |
| 84 (2134) | 0.248 (6.3) | 0.500 (12.7) |
| 96 (2440) | 0.248 (6.3) | 0.500 (12.7) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

EN10025-2 • S355JR - Class 1 & Class 2

| Grades: EN10025-2 S355JR - Class 1 & Class 2 | | |
|--|-----------------------------------|-----------------------------|
| Standard Widths | Nominal Gauge | |
| in (mm) | min in (mm) | max in (mm) |
| 32 (800) | 0.169 (4.3) | 0.232 (5.9) |
| 36 (915) | 0.169 (4.3) | 0.232 (5.9) |
| 48 (1220) | 0.169 (4.3) | 0.232 (5.9) |
| 60 (1524) | 0.169 (4.3) | 0.232 (5.9) |
| 72 (1830) | 0.169 (4.3) | 0.232 (5.9) |
| 84 (2134) | 0.169 (4.3) | 0.232 (5.9) |
| 96 (2440) | 0.169 (4.3) | 0.232 (5.9) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.169-0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** ▲ |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.010/-0.000

▲ 1/2 ASTM Standard Tolerance, but not less than +0.011/-0.000

Euronorm

Contact Us

EN100111 • DD11 & DD12

| Grades: EN100111 DD11 & DD12 | | |
|--------------------------------|-----------------------------------|---------------------------|
| Standard Widths in (mm) | Nominal Gauge | |
| | min in (mm) | max in (mm) |
| 32 (800) | 0.060 (1.5) | 0.315 (8.0) |
| 36 (915) | 0.060 (1.5) | 0.315 (8.0) |
| 48 (1220) | 0.060 (1.5) | 0.315 (8.0) |
| 60 (1524) | 0.074 (1.9) | 0.315 (8.0) |
| 72 (1830) | 0.088 (2.2) | 0.315 (8.0) |
| 84 (2134) | 0.103 (2.6) | 0.315 (8.0) |
| 96 (2440) | 0.118 (3.0) | 0.315 (8.0) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.060 - 0.075 | 3/4 ASTM Supplemental Tolerance * | +0.007 / -0.00 |
| 0.075 - 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.007/-0.000

EN10149-2 • S355MC

| Grades: EN10149-2 S355MC | | |
|----------------------------|-----------------------------------|---------------------------|
| Standard Widths in (mm) | Nominal Gauge | |
| | min in (mm) | max in (mm) |
| 32 (800) | 0.118 (3.0) | 0.250 (6.35) |
| 36 (915) | 0.118 (3.0) | 0.250 (6.35) |
| 48 (1220) | 0.118 (3.0) | 0.250 (6.35) |
| 60 (1524) | 0.118 (3.0) | 0.250 (6.35) |
| 72 (1830) | 0.135 (3.4) | 0.250 (6.35) |
| 84 (2134) | 0.158 (4.0) | 0.250 (6.35) |
| 96 (2440) | 0.181 (4.6) | 0.250 (6.35) |
| Gauge Range (min) in | Standard Tolerance* | Available Tolerance** |
| 0.118-0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |
| > 0.220 | 3/4 ASTM Supplemental Tolerance * | 1/2 ASTM Supplemental *** |

Notes: * ASTM A568 and/or A635

** Available on process coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

*For EN10149-2 S400MC and EN10149-2 S500MC see Hot Rolled – DSPC grades

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